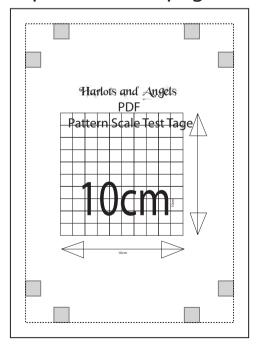


Please follow these Instructions when printing your Harlots and Angels pdf patterns.

Checking the Scaling of your pattern before printing 1. Always locate and print the test page first to check the scale.



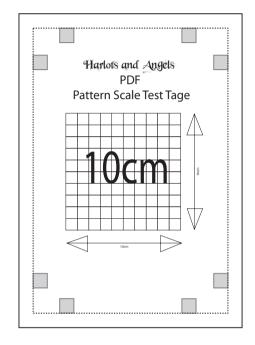
2. Go to file > print. Or click the print icon.

P	rinter		
N	Name: Status:	HP Photosmart 2570 series (Copy 1) Ready	Properties Comments and Forms:
т	уре:	HP Photosmart 2570 series	Document and Markups 🔹
	rint Rang D All	ge	Preview: Composite
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s) Pages Subset:	All pages in range 🔹	
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	age Han Copies:	1 Collate	29.7
F	page Sca	aling: None 💌	
		o-Rotate and Center	
	🔳 Cho	oose Paper Source by PDF page size	
	Print to I	file	ച∠ Document: 21.0 x 29.7 cm
	Print col	lor as black	Paper: 21.0 x 29.7 cm 1/8 (1)
Pri	inting Tip	os Advanced Summarize Comments	OK Cancel

3.Set paper size to A4 (210mm x 290mm). Set orientation to `Portrait'. In the print dialog box check that the `PAGE SCALING' is turned off or set to actual size or 100%. Turn on or click the `AUTO ROTATE AND CENTRE'.

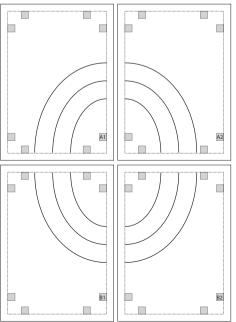
Advanced Printing Shortcuts	Paper/Quality Effects Fir	nishing Color		
Print Task Quick Sets				
Default Print Settings		•	Save Delete	
Paper Options Size is:	210 × 297 mm		E	
Borderless Printing Borderless Auto Fit Type is: Automatic	Custom	⊂ Print Quality		
		Normal Black render dpi	:600	
		Color input dpi	:600	
		Color output	:Automatic	
		Rea	al Life Digital Photography	
(5)				
$\langle \phi \rangle$				

4. Click ok and print the test page. Check the page has the border all the way around and the eight size alignment boxes printed ok. Measure the 10cm size box to check it is correct. If the scale is not correct you have an error in your print settings. Check print settings and page scaling again and reprint test page.

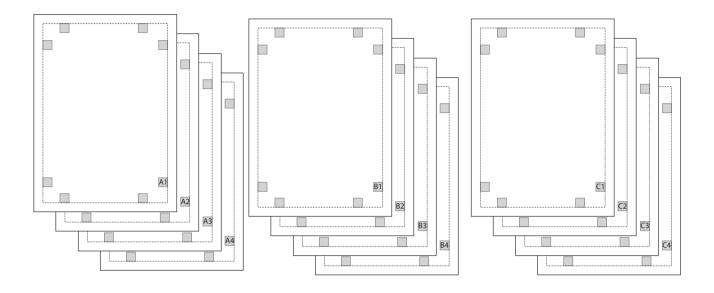


How to assemble your Harlots and Angels PDF pattern

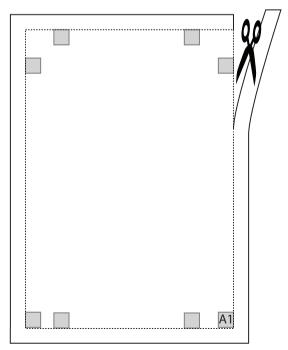
1. Each pattern piece will have a letter and number in the bottom right alignment square, eg `A1' in the first piece of the top row. Each row has the next letter. So if your pattern has 4 rows there will be the letters A, B, C, D with numbers indicating how many pages in each row.



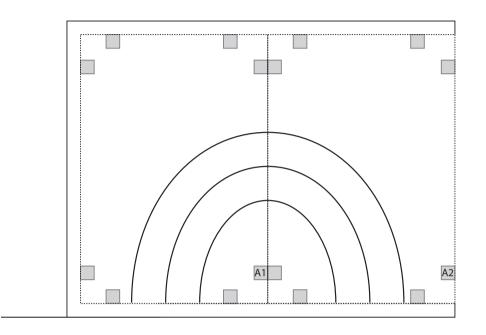
2. Sort the pages into sets of letters and put them in numerical order.



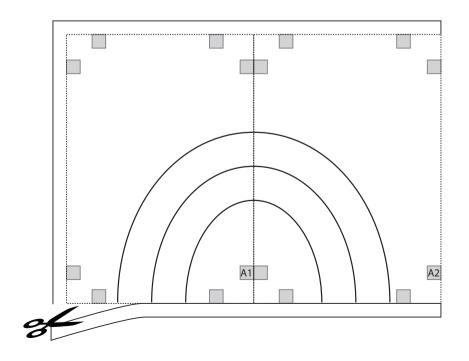
3. Now trim with scissors, guillotine or rotary blade cutter ONLY the right long side or each pattern piece, cutting along the faint grey dotted line that has the alignment squares attached.



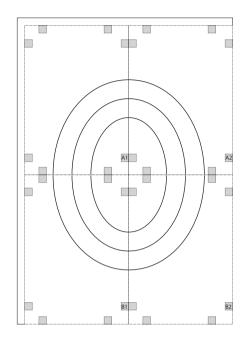
4. Overlap and tape each piece of the same lettered rows, making sure the alignment squares sit perfectly level and square to each other along the joins.



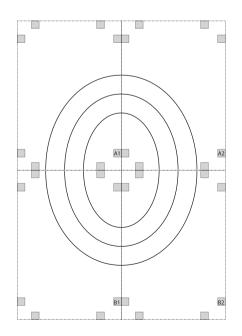
5. You should now have rows with only the same letter in them. Take the first row `A' and trim along the bottom trim line. Repeat for the other rows ONLY trimming the bottom off each row.



6. Overlap bottom of row `A' onto top of row `B' and tape. Continue until the pattern is complete.



7. Make sure the joins are perfectly aligned and taped down. Now you can cut the pattern out as usual and start sewing.



MATERIAL REQUIREMENTS

This pattern takes several different materials and tools to complete.

0.75 metres 3/4 yard outer fabric, middle lining (lightweight cotton) and main lining, coutil or cotton drill NON STRETCH

Small piece of faux leather or real leather for hip vents

Optional contrast piece for centre front panel 25cm x 33cm Sheet bondaweb or similar (double sided iron on fabric bond).

Steel boning and spiral bones:

flat steel

2 x 12mm x 23.5cm

2 x 12mm x 24cm

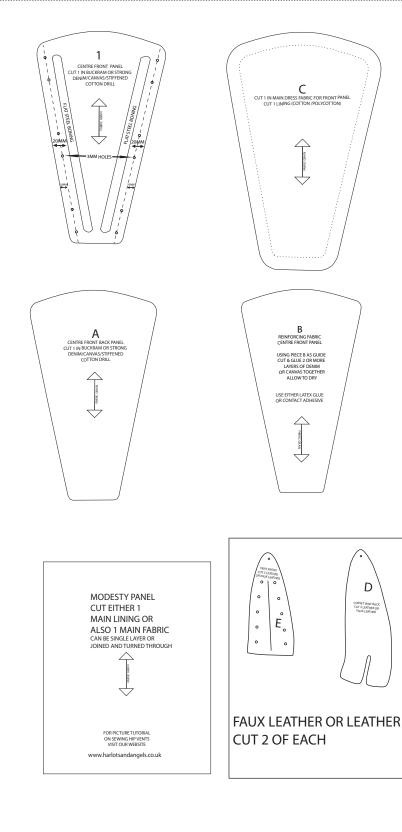
4 x 28 - 29 cm

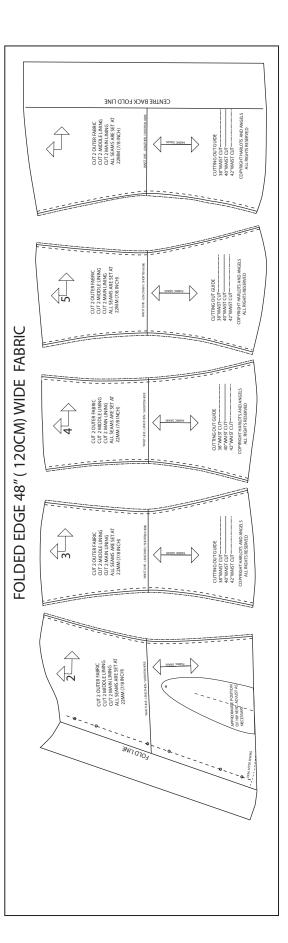
spiral bones

2 x 10 or 12mm 27cm

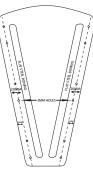
4 x 10 or 12mm 26cm (6 for extra large size)

2 x 25cm long 12mm x 25cm rigilene plastic boning 44-46 two part eyelets 4 x 38mm 1 1/2" D rings min 22 rivets and caps and setting tool 3mm hole punch Lacing cord approx 4 -5 metres for back and 75cm each hip vent Piece buckram 29cm x 37 cm or thick denim/ canvas Denim/ canvas thick cottonn drill 1/4 yrd .25 metre Strong sewing thread size 12, and 16 or 18 machine needle PVA glue, contact adhesive and or latex glue reinforcing strips for beind swing clips and eyelets 38mm 1 1/2" petersham tape x 55cm





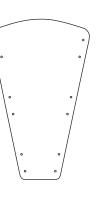
1. Glue the the centre front pattern pieces no 1 and 'A' to thin card like a cereal box. This will make them durable and much easier to work with. Punch holes for the rivets with 3mm punch. Cut out both pieces in buckram or a strong denim/ canvas stiffened with pva glue and dried. This front panel takes some practice to get the right stiffness needed. Don't rush the process.



FOLD FABRIC AROUND

3. Using either thin strips of bondaweb or glue, (latex or contact) turn raw edges over and seal down. make sure you ave tight clean edges and size stays true to template. be aware bulky fabrics may add to size and rivet hole placements will need adjusting. repeat for back lining. The back piece is a fraction smaller so it will sit neatly behind when finished.

5. Turn front piece no 1 to right side and mark for rivet holes. make sure your marked won't bleed on the fabric. DO NOT make holes yet.

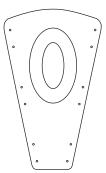


2. Next cut out your outer dress fabric and back lining. Using sheet bondaweb (double sided fusible). iron with hot dry iron to your buckram / canvas front and back. I always startch my fabrics befroe bonding as it makes them easier to work with and gives a superior finish. Turn over and snip curves not going to close to edge of panel.

4. Showing the front and back panels from wrong side when fabrics are fully covering them.

6.

Apply your decoration to the centre front now, unless it is a larger piece you want to rivet on later. In this case you must note where the steel bones will sit to enable you to punch through all layers.



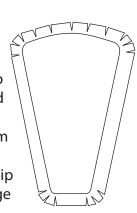
7. Piece D is template for the inside linings. Cut at least 2 from denim or canvas. If using a drill type then use more layers. use a contact adhesive or latex glue. bond the layers together and leave to dry completely or you may damage sewing machine.



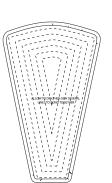
8. La

Lay piece D onto wrong side of 9 centre back piece A. Check it sits approximately 6-8mm from the edge of back piece A. using contact adhesive glue both sides and when tacky press together. Lay heavy weight on top to ensure a good bond.





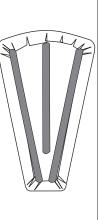
9. On the back panel sew several quilting style rows to fully secure lining to buckram / canvas.



10. Take great care with front piece 'A' that the bones are placed acurately. You need 2 x 12mm x 235mm flat sprung steel bones. refer to pattern template and glue bones to wrong side 20mm from edges. it should not be on top of folded edges but lay next to it. use hot glue gun or contact ahesive. make sure bone ends are sealed.

11. If you want and depending on

thickness of materials used you can glue a third shorted bone in centre for extra support. always think about any fixings you may want to attach when finished.



^{12.}Now to fix the 2 plastic bones to outer edge. I use 10 or 12mm wide rigilene boning that I can easily punch holes throught later. Cut lengths (no longer than 250mm) Glue these down with contact glue making sure the ends are sealed well. I actually seal ends with superglue as the strands never move. weight down leave to dry.

^{14.}When dry topstitch around

at least size 16 / 18 needle

thick thread rather than 120

dressmaking thread. depends

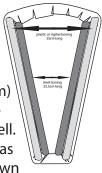
Punch holes through all layers for rivets to fix swing clips. Hammer and hand punch work

the edge on panel. Use

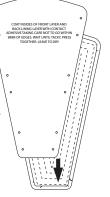
and you may need 75

the best. 3mm holes.

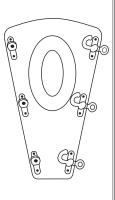
on the machine.



^{13.} Next apply contact adhesive to wrong sides of front and back. Do not glue right to very edge where you will sew around. when glue is tacky press together and feel down next to the bones. press firmly until stuck then weight down.



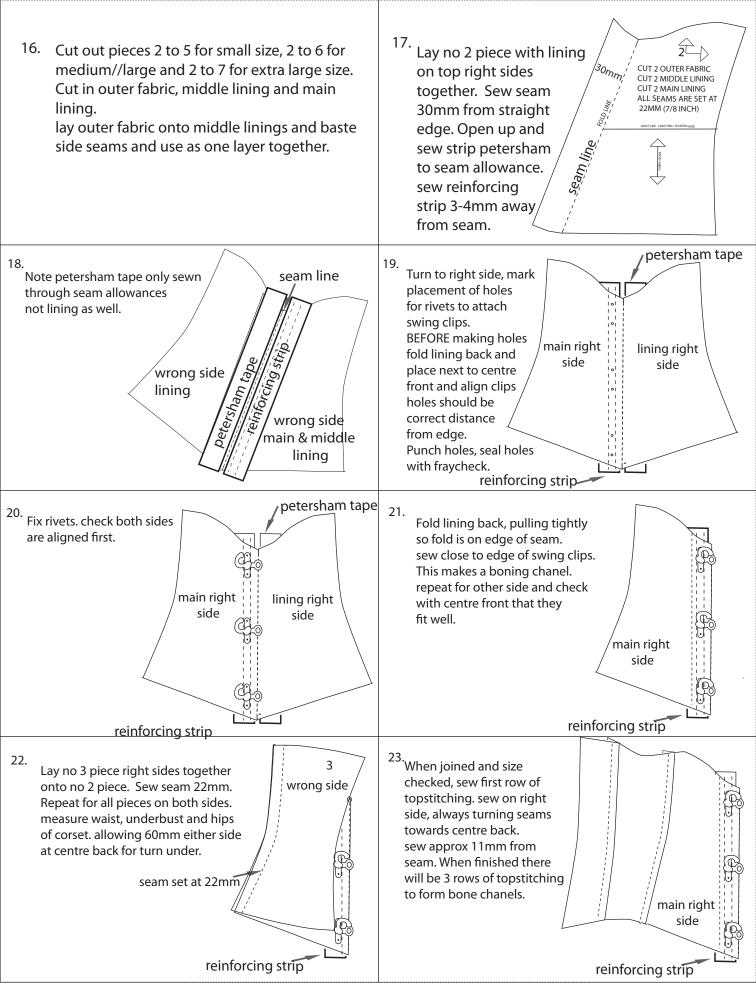
15. Lastly set the clips in place with rivets and appropriate tool. I use a 11mm long stem rivet and 3mm wide with either 7mm or 9mm caps.

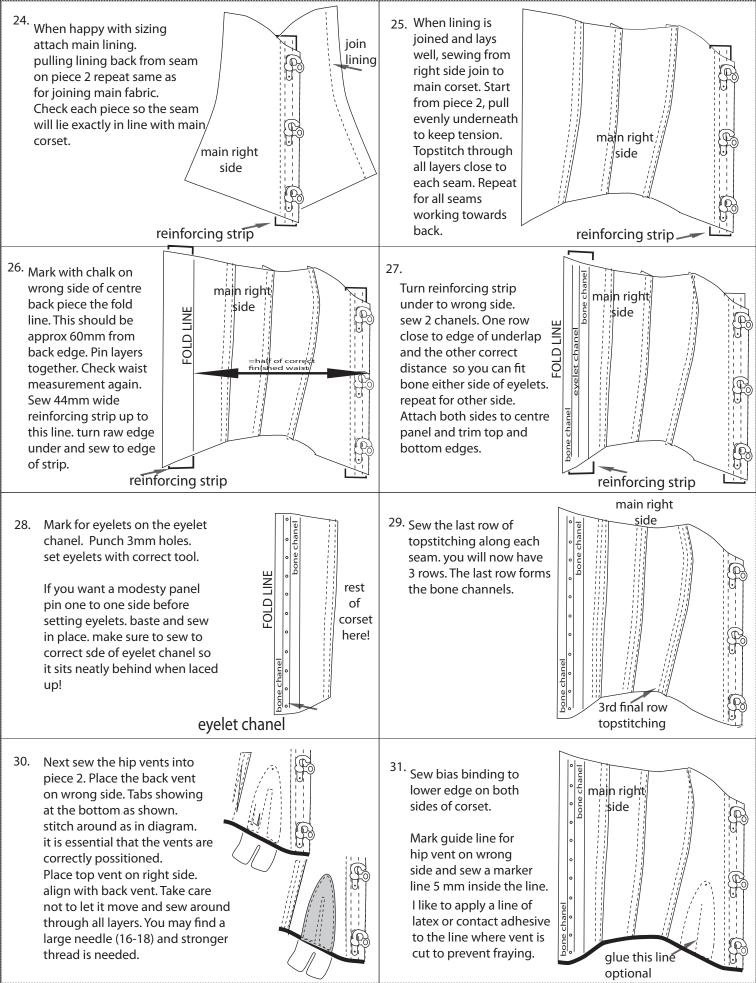


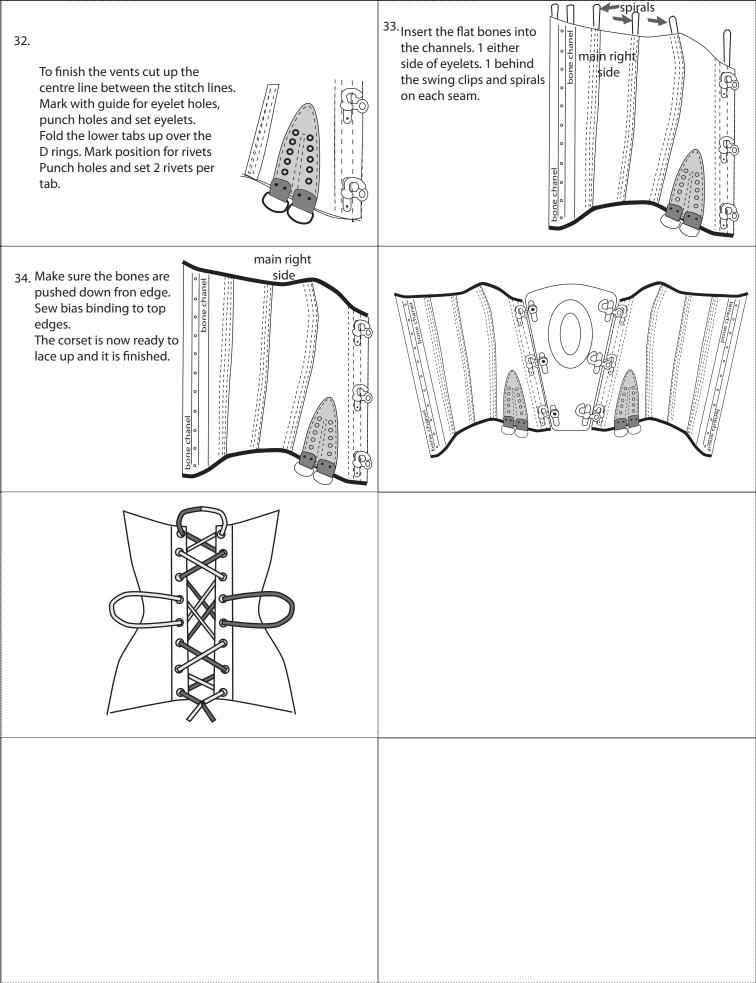
NOTES:

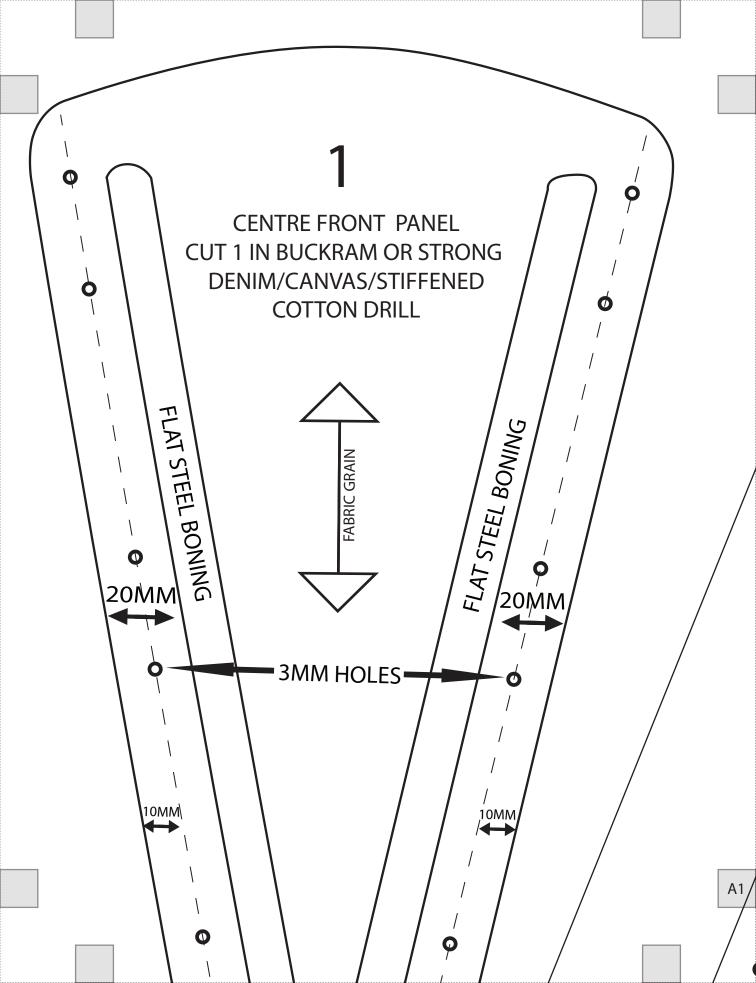
Always use Contact adhesive in well ventilated area. Test scrap fabrics with glue before using on main. Hand punches and rivet tools are much better than the rotary types. there just isn't good leverage with cheaper rotary punches. hammer tools are cheap on ebay and craft stores.

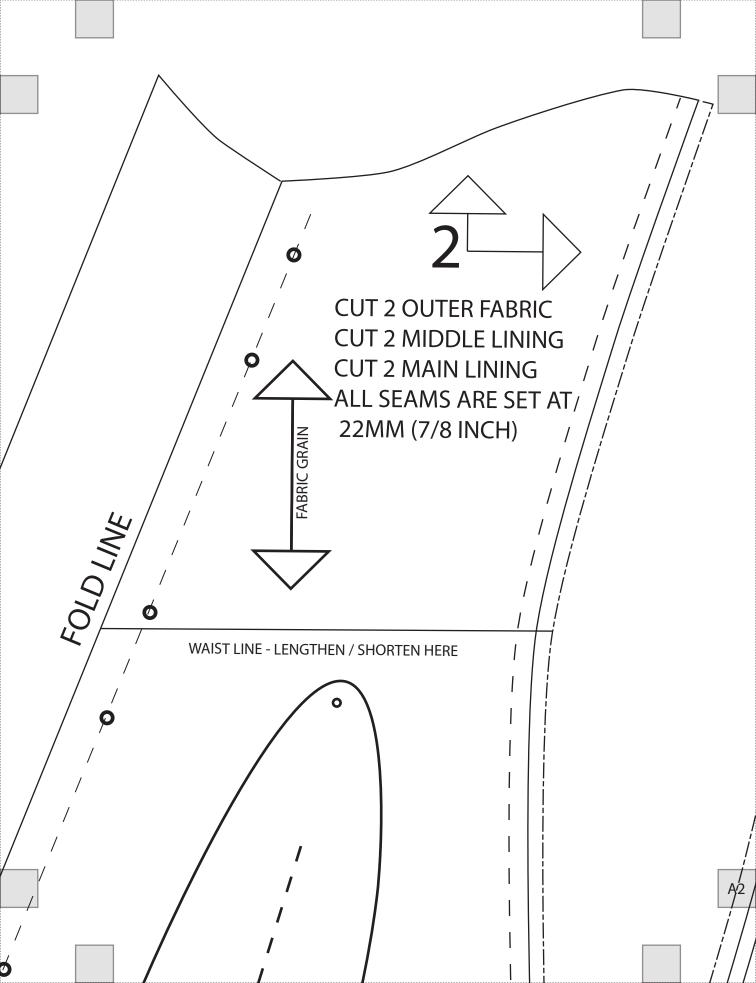
aviation snips are good for cutting steel bones. Curve, file and seal bone ends before using.

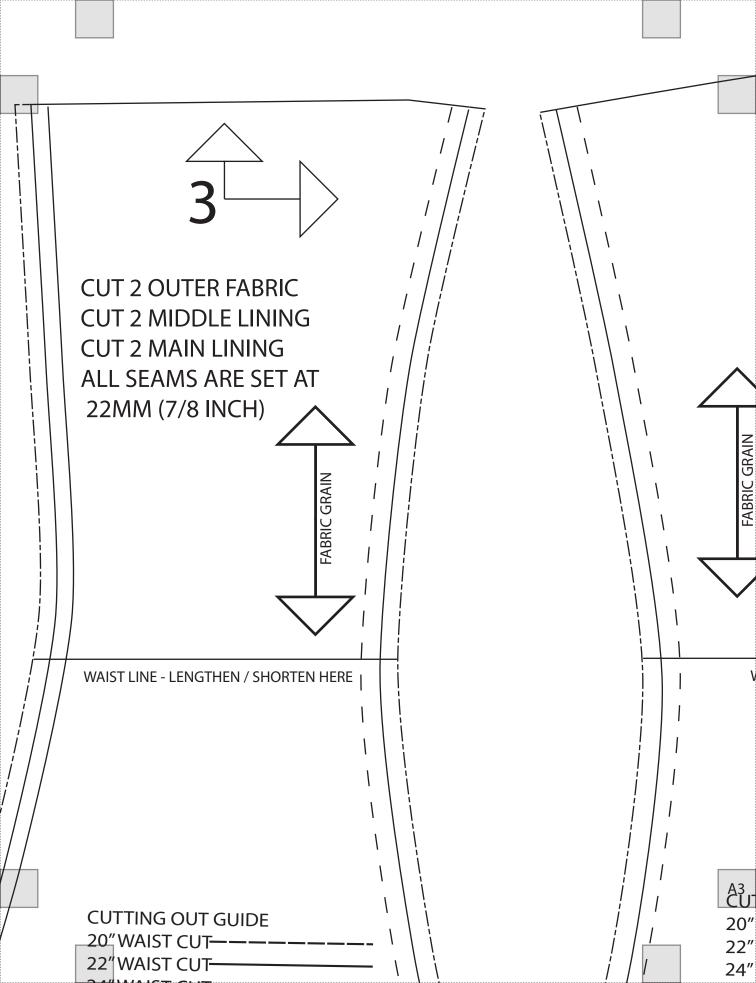










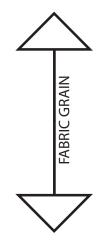


4
CUT 2 OUTER FABRIC CUT 2 MIDDLE LINING CUT 2 MAIN LINING ALL SEAMS ARE SET AT 22MM (7/8 INCH)
VAIST LINE - LENGTHEN / SHORTEN HERE
TING OUT GUIDE WAIST CUT——————— WAIST CUT— WAIST CUT———————————————————————————————————

CENTRE BACK FOLD LINE

A4

MODESTY PANEL CUT EITHER 1 MAIN LINING OR ALSO 1 MAIN FABRIC CAN BE SINGLE LAYER OR JOINED AND TURNED THROUGH



FOR PICTURE TUTORIAL ON SEWING HIP VENTS VISIT OUR WEBSITE

